BINDING GUIDE

Wire Binding

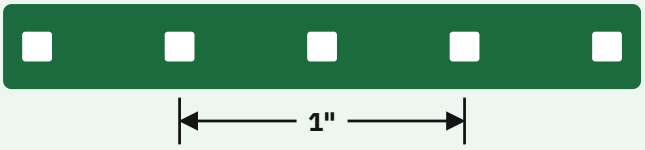
Pitches & sizes explained

Ashgrove
Making print last longer

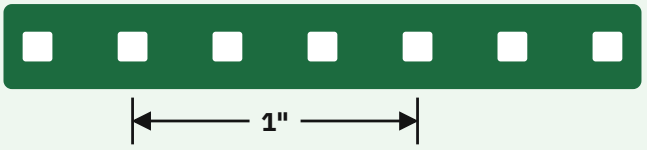
2:1 or 3:1? Understanding pitch

The pitch is how many loops of wire there are in one inch. The two common pitches are **2:1** and **3:1**: a 2:1 wire has two loops in every inch, and a 3:1 wire has three loops, as shown below. 2:1 wires are available in all sizes from wire No. 4 right up to No. 24; 3:1 wires are available in wires No. 3–10 only.

2:1 2 loops per inch



3:1 3 loops per inch

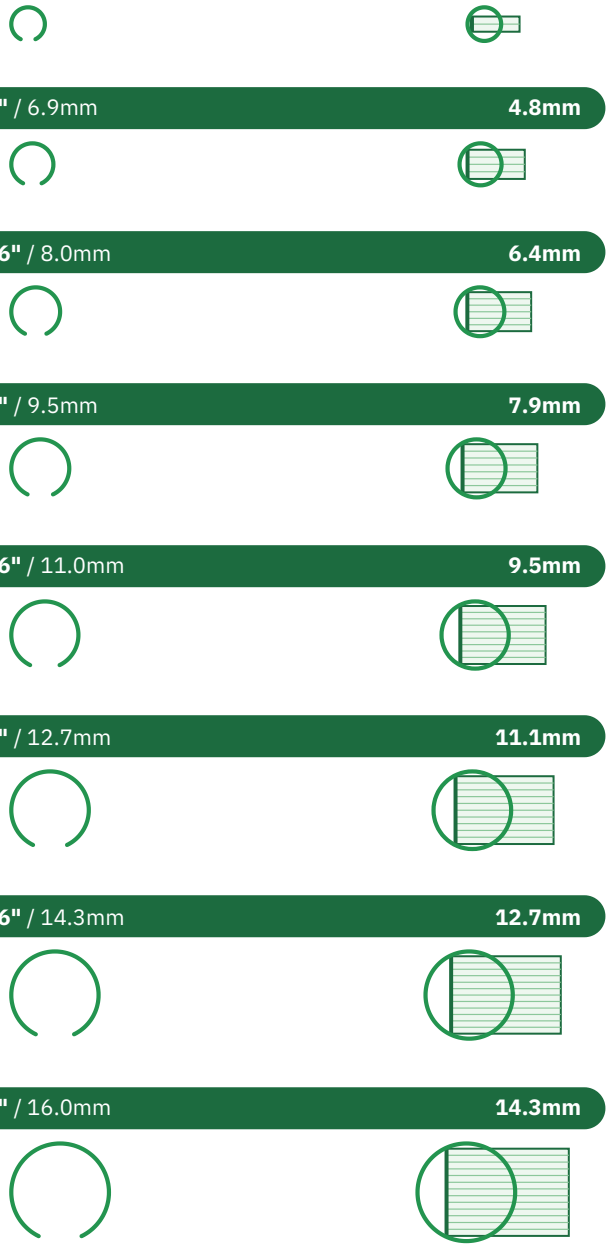


What size do I need?

Illustrations not to scale

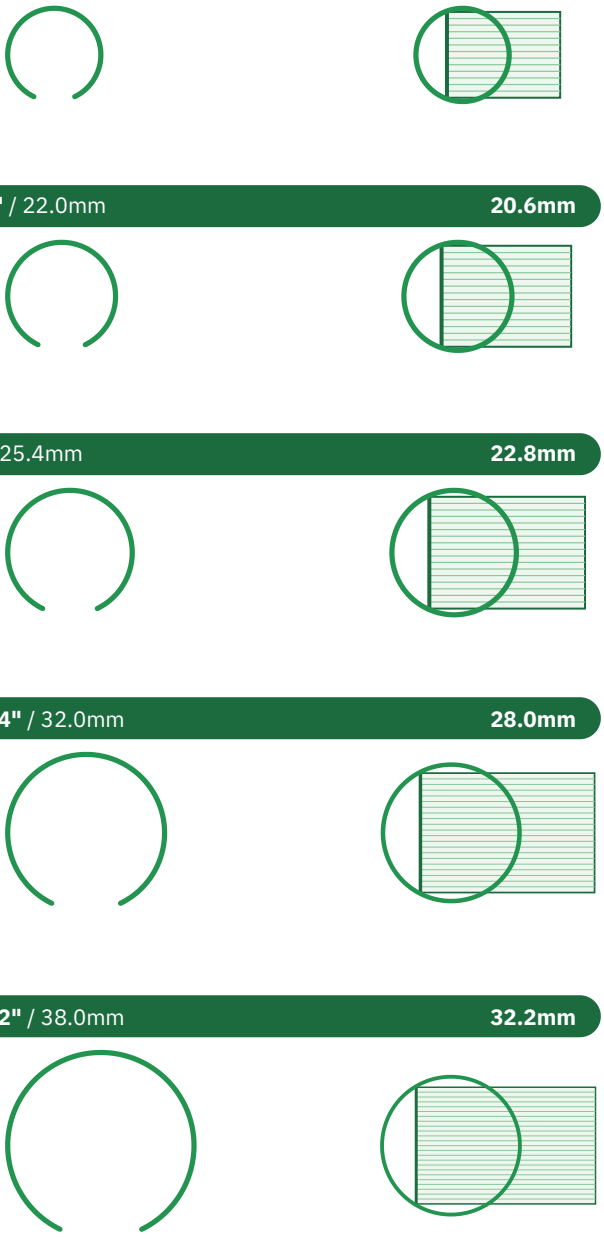
Available in 2:1 & 3:1 pitch — No. 3–10

NO.	DIAMETER	MAX. BOOK THICKNESS
3	3/16" / 5.5mm	2.5mm
4	1/4" / 6.9mm	4.8mm
5	5/16" / 8.0mm	6.4mm
6	3/8" / 9.5mm	7.9mm
7	7/16" / 11.0mm	9.5mm
8	1/2" / 12.7mm	11.1mm
9	9/16" / 14.3mm	12.7mm
10	5/8" / 16.0mm	14.3mm



Available in 2:1 pitch only — No. 12–24

NO.	DIAMETER	MAX. BOOK THICKNESS
12	3/4" / 19.0mm	17.5mm
14	7/8" / 22.0mm	20.6mm
16	1" / 25.4mm	22.8mm
20	1 1/4" / 32.0mm	28.0mm
24	1 1/2" / 38.0mm	32.2mm



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