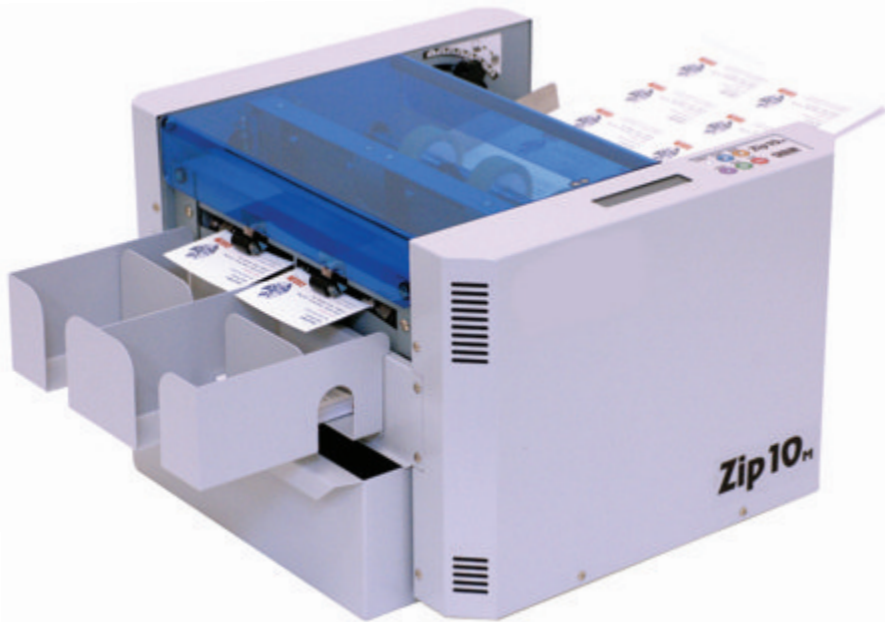


# Zip10M SRA4 Card Cutter



- **Fast & Cost effective**
- **User Friendly**
- **8 Pre-Set Programs**
- **2 Fully Adjustable Programs**
- **Register from Edge or Mark**
- **SRA4 Size**
- **Up to 400 gsm**

***Start making some profit on your business card jobs!***

The Zip10M cutter/slitter is a unique machine designed to handle business cards and other multiple-up products produced on a variety of printing methods.

The Zip10M uses an adjustable blade cassette to slit the sheet as it passes through the machine. A guillotine cutter cross cuts the sheet as it advances through the machine, driven by the programmable paper drive. The combination of adjustable slitting with programmable guillotine cutting allows common products (like 10-up business cards) to be easily processed in a single pass.

A 6mm vertical strip is removed from between the two rows of cards and a cut is made on each side. The distance between the blades can be adjusted from 70mm to 99mm whilst the card length is varied using the programmable cutter. This control also allows a scissor cut or a variable size gutter to be removed between individual cards. Card width is adjusted mechanically and additional cassettes can be purchased at any time.

The machine has 8 fixed programs and 2 operator adjustable programs giving the maximum amount of ease and flexibility for every user.

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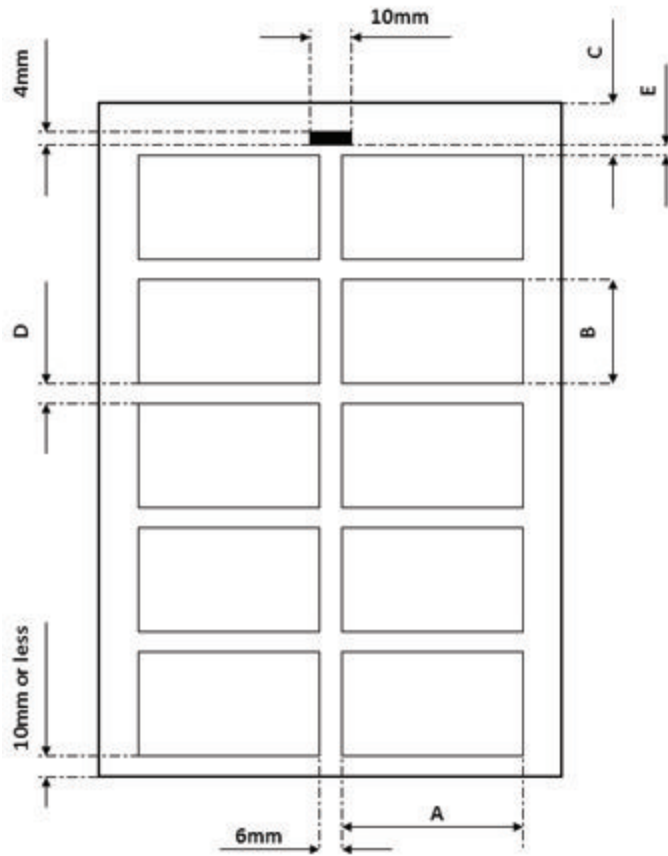
## ***Specifications***

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Machine Size	35 x 41 x 28 (h) cm	Maximum Card Thickness	400 gsm
Machine Weight	24 kgs	Minimum Cut Size	70 x 25mm
Program Memories	8 pre-programmed, 2 operator	Maximum Cut Size	99 x 999.9mm
Electrics	220 Volts AC	Maximum Feed Stack	25mm
Maximum Stock Size	230mm x Unlimited	Minimum Crosscut Pitch	2mm
Speed (10 up cards)	100 cards/min (6,000/hour)	Cross Cut Precision	0.1mm

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# Zip 10M Layout Sheet



The diagram to the left shows the layout for the Zip10M.

Below the layout are grids which show the dimensions for the most popular two sizes of cards.

Use these grids when setting up your software to ensure correct positioning of the printed image.

**A = Card Width**  
**B = Card Height**  
**C = Top Margin - Lead Edge**  
**D = Horizontal Gutter**  
**E = Top Margin—Mark**

**Zip10M - 55mm Cutting Template (A4)**

Program	Registration	A mm	B mm	C mm	D mm	E mm
01	Mark	70 - 99	55	-	0	2
02	Lead Edge	70 - 99	55	12	0	-
03	Mark	70 - 99	55	-	2	2
04	Lead Edge	70 - 99	55	6	2	-
05	Mark	70 - 99	140	-	0	2
06	Lead Edge	70 - 99	140	10	0	-
07	Mark	70 - 99	140	-	2	2
08	Lead Edge	70 - 99	140	6	2	-
09	Mark	70 - 99	25 - 999.9	-	0 - 999.9	0 - 999.9
10	Lead Edge	70 - 99	25 - 999.9	0 - 999.9	0 - 999.9	-

**Zip10M - 50mm Cutting Template (A4)**

Program	Registration	A mm	B mm	C mm	D mm	E mm
01	Mark	70 - 99	50	-	0	25 02
	Lead Edge	70 - 99	50	40	0	-
03	Mark	70 - 99	50	-	2	15 04
	Lead Edge	70 - 99	50	30	2	-
05	Mark	70 - 99	140	-	0	2
06	Lead Edge	70 - 99	140	10	0	-
07	Mark	70 - 99	140	-	2	2
08	Lead Edge	70 - 99	140	6	2	-
09	Mark	70 - 99	25 - 999.9	-	0 - 999.9	0 - 999.9
10	Lead Edge	70 - 99	25 - 999.9	0 - 999.9	0 - 999.9	-