



Product Model

Internal Threaded Sockets

The Internal threaded Sockets provide a flush fixing which allows for the attachment of a suitable bolt or threaded rod. Available in zinc plated and A2/304 stainless steel versions.

Installation Guide

- Drill correct diameter hole to correct depth
- Clean hole by brushing and blowing to remove all dust and drilling debris
- Insert Spin In Capsule with air bubble nearest to surface of concrete
- Attach setting tool to socket and spin in with drilling machine using rotary hammer action flush with surface
- Allow resin to cure, attach fixture, insert bolt and tighten to Recommended Torque

Data is for Spin In Capsules and Vinylester (Highload) Resin

Socket Data			Thread Diam (mm)	Socket Length (mm)	Internal Thread Length (mm)	Drill Hole Diam (mm)	Hole Depth (mm)	Fixture Clearance Hole (mm)	Minimum Structure Thickness (mm)	Installation Torque (Nm)
Part Number	Zinc Plated	Stainless Steel A2-304								
ITSM08BZP	ITSM08SS	JCAPSM12	8	90	30	14	90	10	110	7
ITSM10BZP	ITSM10SS	JCAPSM16	10	90	35	18	90	12	120	11
ITSM12BZP	ITSM12SS	JCAPSM16	12	90	40	25	90	14	140	25
ITSM016ZP	ITSM16SS	JCAPSM16	16	125	40	28	125	18	160	50

Technical data supplied by the manufacturer



Key Features

- Expansion free
- High Loads
- Close Spacing and Edge Distance
- Allows removal of bolt to leave a re-usable socket in place

For injection resin inject resin to fill hole approx 1/3 full and insert socket rotating by hand to ensure even distribution of resin. **For injection resin installation it is advisable to insert a bolt into the socket prior to installation to prevent resin entering the internal thread of the socket.**

Performance Data (C20/25 Concrete)

Thread Diam (mm)	Characteristic Resistance (kN)		Design Resistance (kN)		Recommended Resistance (kN)		Spacing (mm)	Edge Distance (mm)	
	Tensile	Shear	Tensile	Shear	Tensile	Shear		Tensile & Shear	Tensile
8	25.6	9.0	12.2	7.2	8.7	5.7	135	80	90
10	35.5	14.0	16.9	11.2	12.1	8.5	180	90	125
12	43.5	21.0	20.7	16.8	14.8	11.3	200	100	160
16	76.9	39.0	36.6	31.2	26.1	14.2	250	125	270

Shear Resistance towards a free edge is for single anchors where Spacing $\geq 3 \times$ Edge Distance. Loads are for Grade 5.8 Bolts and Grade 70 Stainless Steel Bolts

Reduced Design Resistance (kN) • Divide Resistance by 1.4 for Recommended Resistance

Edge Distance (C20/25 Concrete) for single anchors				
Edge (mm)	Tensile Resistance			
	M8	M10	M12	M16
45	8.5			
50	9.0	11.6		
55	9.5	12.3	14.2	
60	10.1	13.0	14.9	
65	10.6	13.6	15.6	
70	11.1	14.3	16.4	24.3
80	12.2	15.6	17.8	25.3
90		16.9	19.3	27.4
100			20.7	29.4
110				31.5
120				33.5
125				36.6
140				
160				
180				
200				
220				
250				
270				

Edge Distance (C20/25 Concrete) for single anchors			
Shear Resistance			
M8	M10	M12	M16
3.6			
4.0			
4.4			
4.8			
5.2	5.8		
5.6	6.3		
6.4	7.2	8.4	
7.2	8.1	9.5	
	9.0	10.5	
	9.9	11.6	
	10.8	12.6	
	11.2	13.1	
		14.7	16.2
		16.8	18.5
			20.8
			23.1
			25.4
			28.9
			31.2

Reduced Design Resistance (kN) • Divide Resistance by 1.4 for Recommended Resistance

Spacing (C20/25 Concrete)				
Spacing (mm)	Tensile Resistance per Pair of Anchors			
	M8	M10	M12	M16
70	18.5			
80	19.4			
90	20.3			
100	21.2	26.3		
110	22.1	27.2		
120	23.0	28.2	33.1	
135	24.4	29.6	34.7	
150		31.0	36.2	58.6
160		31.9	37.3	60.0
170		32.9	38.3	61.5
180		33.8	39.3	63.0
190			40.4	64.4
200			41.4	65.9
210				67.3
220				68.8
230				70.3
240				71.7
250				73.2

Influence of concrete strength					
Concrete Strength	C20/25	C25/30	C30/37	C40/50	C50/60
Cylinder N/mm ²	20	25	30	40	50
Cube N/mm ²	25	30	37	50	60
Factor	1.00	1.10	1.22	1.41	1.55

When using concrete factors check all other information to ensure Steel Strength and Pull out Resistance is not exceeded.

Steel Design Resistance for single anchor								
	M8		M10		M12		M16	
	Tension	Shear	Tension	Shear	Tension	Shear	Tension	Shear
Grade 5.8 Bolts	12.0	7.2	19.3	11.2	28.0	16.8	52.0	31.2
Stainless Steel Grade 70	13.9	8.3	21.4	12.8	31.5	18.5	58.8	35.2

Anchor mechanical properties								
	M8		M10		M12		M16	
	Nominal Tensile N/mm ²	Yield Strength N/mm ²	Nominal Tensile N/mm ²	Yield Strength N/mm ²	Nominal Tensile N/mm ²	Yield Strength N/mm ²	Nominal Tensile N/mm ²	Yield Strength N/mm ²
Zinc plated	500	400	500	400	500	400	500	400
Stainless Steel	700	450	700	450	700	450	700	450

Remark: This technical data sheet replaces all previous versions. The technical data contained herein is given in good faith and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings. The information detailed in this technical data sheet is given by way of indication and is not exhaustive, users should contact either the seller or the manufacturer of the product for additional technical information concerning its use, if they think the information in their possession needs to be clarified in any way.

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