



Item	Part No.	Quan.	Description
1	11821	1	Main Body
2	12557	1	L.P. Piston
3	10066	1	Return Spring—L.P. Piston
4	12558	1	H.P. Piston
5	10067	1	Return Spring—H.P. Piston
6	10069	1	Filler Tap
7	13820	1	Air Release Washer
8	23124	2	$\frac{1}{4}$ " I.D. x $\frac{1}{4}$ " O.D. Cork
9	80740	6	Spring Ball Retainer
10	80742	1	$\frac{1}{4}$ " Std. Steel Ball
11	13769	2	Ball Stop Pin
12	10073	1	Release Handle
13	10074	1	Release Gland Nut
14	11741	1	Split Ring—Release Stop
15	11742	1	Release Gland Ring
16	10115	1	Felt Washer—Release Packing Ring
17	13821	1	Forward and Reverse Transfer
18	80725	1	$\frac{1}{2}$ " B.S.F. Skt. Hd. Cap Screw x $\frac{1}{2}$ " L.G.
19	10077	1	Spring
20	10076	1	End Cap
21	11600	1	Valve Body
22	10075	1	Plunger
23	11684	1	Reservoir Filter
24	13552	1	British Patent Plate
25	80876	1	$\frac{1}{2}$ " B.S.P., Bonded Seal
26	82579	1	Oil Seal—"O" Ring— $\frac{1}{2}$ " O.D. x $\frac{1}{2}$ " I.D.
27	80873	3	$\frac{1}{2}$ " I.D. Bonded Seal
28	80876	2	$\frac{1}{2}$ " B.S.P. Bonded Seal
29	80713	1	4 B.A. x $\frac{1}{4}$ " Cheese H.D. Screw
30	80781	4	$\frac{3}{4}$ " Whit. X 1" L.G. Bolts
31	12639	1	Top Head Gasket
32	80717	1	$\frac{1}{2}$ " B.S.F. x $\frac{1}{2}$ " L.G. Skt. Hd. Cap Screw
33	80726	2	$\frac{1}{2}$ " B.S.F. x $\frac{1}{2}$ " L.G. Socket H.D. Cap Screw
34	11994	1	Lever Bracket
35	11277	1	Pressure Piece
36	10084	1	Pump Handle Shank
37	86448	1	Pump Handle Grip
38	10086	2	Bearing Cap
39	10087	1	Lever Pin

Item	Part No.	Quan.	Description
40	10088	2	Plunger
41	10249	2	Plunger Circlip
42	80698	1	Split Pin
43	80708	1	Taper Pin
44	10089	1	Cylinder
45	10090	1	Ram
46	10091	1	Return Spring } Only supplied
47	10092	1	Gland Nut } under No. 70003
48	14283	1	Packing— $\frac{1}{4}$ " square Asbestos—18" L.G.
49	13744	1	Reservoir Casing
50	10096	1	Reservoir Nut
51	10097	1	Reservoir End Cap
52	13582	2	Packing Ring—Cork
53	10095	1	Nameplate
54	80730	5	Hammer Drive Screws Type "U" No. O x $\frac{1}{2}$ " L.G.
55	81813	1	Std. 4 B.A. Washer
56	13838	1	Bonded Washer— $\frac{1}{2}$ " I.D. x $\frac{1}{4}$ " O.D.
57	14284	1	Packing— $\frac{1}{4}$ " Square Asbestos—10" long
58			
59	82633	1	Cup Washer—L.P. Piston
60	12343	1	Guide for L.P. Piston
61	82630	1	Cup Washer—H.P. Piston
62	12342	1	Guide for H.P. Piston
63	62699	2	Oil Seal—1" O.D. x $\frac{1}{2}$ " I.D.
64	80905	2	$\frac{1}{4}$ " B.S.F. x 1" L.G. Skt. H.D. Cap Screw
65	14599	1	Distance Piece
66	15056	1	Spring Tension Adjuster
67	12632	1	Washer—1" O.D. x $\frac{1}{2}$ " I.D. x $\frac{1}{4}$ " wide
NOTE			
	82533	2	Oil Seals—"O" Rings
	82515	1	Twinset Packing—Rodram
	12659	1	Distance Piece
	10070	2	Rose
	10085	1	Pump Handle Knob

These parts were fitted to earlier machines and have now been replaced by Items Nos. 63, 65, 8 and 37.



TUBELA ENGINEERING CO LTD

11 A/B Hoblorgs Industrial Estate, Chelmsford Road, Great Dunmow, Essex, CM6 1JA, England
 Telephone: +44 (0)1371 859100 Fax: +44 (0)1371 859101 Email: tubebending@tubela.com
 Website: www.TUBELA.com

